



PLA++

Recommended Printer Conditions

Nozzle temperature*	200°C
Heated bed temperature	No heat needed
Speed	90-150 mm/s
Infill	As needed, up to 100 %
Layer height	0.2 mm
Cooling fan	On

*Nozzle temperature recommendations based on achieving better print definition. The recommendations given above leave about $\pm 5^{\circ}\text{C}$ to account for any fluctuations in temperature by the printer.

These processing conditions are general guidelines only. Each printer will likely have a unique set of printing parameters.

Key Benefits:

Improved impact strength. Significantly less brittle than generic PLA filament.

All PLA+ filaments are FDA compliant.

Breathe-3DP™ , LLC | 14570 Industrial Park Road, Bristol, VA 24202 | (276) 644-4260